RedUsa

Visual Data Analysis of Production Quality Data for Aluminium Casting



Nikolina Jekic¹, Belgin Mutlu¹, Tobias Schreck²

Pro2Future GmbH¹, TUG-CGV (Institute of Computer Graphics and Knowledge Visualisation)²

- ¹ Inffeldgasse 25F, 8010 Graz, Austria
- ² Inffeldgasse 16C, 8010 Graz, Austria



MOTIVATION & GOALS

- Demand for high-quality material in aluminum products
- Manufacturing industry is shaped by the vision of Industry 4.0 which is to increase the number of individual goods while keeping the cost and the production time at a minimum
- Increasing the production quality comes at the cost of continuous monitoring and adjustments of the entire process
- The development of new methods and tools to support domain experts in production data exploration and identify meaningful relationships and patterns, which could help to better understand such complex processes and define methods to improve the quality of the production process
- Advanced Visual Analytics for quality and yield improvement

Project FactBox

Project Name RedUsa
Project ID MFP_3.1
Duration 36+3 Months

Area 3

Cognitive Decision Support

Project LeadDr. Belgin Mutlu

APPROACH

- Development of visual data analysis tools to support exploration and detection of patterns in large data, enabling e.g., production engineers to identify opportunities for process improvements
- Supporting data production analysis in an interactive way, supporting the search for dependencies and patterns in data with different analytics approaches

CONTRIBUTION

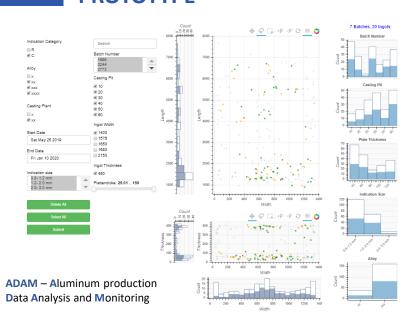
Scientific contribution

Visual data analysis approaches promise innovative and valuable insights into a complex and long-running production process. Identifying methods and models in real production datasets and gaining reliable knowledge from data leads to process improvement.

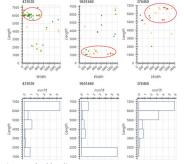
Economic contribution

Identifying the production parameters which influence the production quality and recognition of specific patterns that may indicate critical process deviations in the early stage of aluminum casting will increase product quality and production yield.

PROTOTYPE



The purpose of ADAM is to help monitor, analyze and determine influence parameters in the production process with interactive cross-filtering, followed by multiple views of production data. The tool supports data exploration and visual comparison, enabling users to gather information concerning detecting special patterns, distribution of indication and correlation with process data.



reference ingot ingots with similar distribution of indications ranked by distance measure

Contact: Nikolina Jekic, MSc, Pro2Future GmbH, nikolina.jekic@pro2future.at, +43 316 873 - 9159 **Acknowledgement**: This work was supported by Pro²Future (FFG, 854184) and AMAG GmbH.























